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MEMORANDUM

Date: March 14, 2006
Subject: Set Screw Torque Values
From: Unistrut Engineering

Unistrut uses MSS SP-69, Section 8.4 for set screw recommended torque.

Torque Values are as follows:

Thread Size – UNC (in)	Torque (in-lbs)
1/4	40
3/8	60
1/2	125
5/8	250
3/4	400
7/8	665

To avoid damage to clamps, do not over tighten set screws.



Columbia-MBF



KAF-TECH



UNISTRUT



UNISTRUT Construction

